

Work Order ID 160654***160654***

Page 1

Tuesday, May 02, 2017 2:55:57 PM

Item ID: D3943-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Ground Handling Crank Assembly

Start Date: 5/3/2017 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/17/2017 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

D3S
13
5-03

Date: MAY 02 2017

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3943

E

100

0.00

100

Purchasing

Purchasing

Memo

Issue P/O:

36233

Purchase Part Number: 8143919

Supplier: Princess Auto

Certificate of conformity is required

Description: 4000 lbs lever chain hoist

0.00

4 MAY 08 2017

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Packaging

Memo

Ensure material certification is attached

0.08

4x SPH-518

Tuesday, May 02, 2017 2:55:57 PM

Page 2

DAS
38
9-89

MAY 18 2017

Work Order ID 160654

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Item ID: D3943-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Ground Handling Crank Assembly
Start Date: 5/3/2017 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 5/17/2017 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130						(4)		DYC	
Large Fab	Memo	2.00						17/05/19	
Large Fab	1- Disassemble chain hoist as per dwg								
	2- Using tool DT9854 compress flange on brake/clutch cover so that there is minimal "slop" in the chain hoist handle. Remember to grease rotating mechanism prior to compressing flange.								
	3- Remove gear assembly cover (underside of chain hoist) and add enough general duty grease to cover entire gear assembly.								
	4- Apply LPS 3 to gear assembly cover so that a seal will be created when the cover is reinstalled Reinstall gear assembly cover.								

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Item ID: D3943-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Ground Handling Crank Assembly
Start Date: 5/3/2017 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 5/17/2017 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140		0.00							
140						4			DAS 13 9-89
Purchasing	Memo	0.00							
Purchasing	Outside service IMI Manufacturing Issue P/O: <u>32402</u> Sandblast parts								
150	Receive & Inspect for Damage & Mat'l Certs	0.00							
150									
Packaging	Memo	0.08							
Packaging									
170	QC5- Inspect part completeness to step on W/O	0.00							
170						4			DAS 38 9-89
QC	Memo	0.08							
Quality Control									

4x SP17-5-27

MAY 23 2017

MAY 25 2017

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Item ID: D3943-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Ground Handling Crank Assembly
Start Date: 5/3/2017 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 5/17/2017 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Pick Kit	0.00							
180									
Packaging	Memo	0.00							
Packaging									
190		0.00							
190									
Large Fab	Memo	0.32							
Large Fab	1-Assemble as per dwg (assy landyard CBL-1240 to CBL-460)								
	2- touch up with paint if necessary								
200	QC5- Inspect part completeness to step on W/O	0.00							
200									
QC	Memo	0.08							
Quality Control	1-Calibrate and tag as per dwg and QSI 008 4.4 ***Calibration Cert. filled out***								

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SEP 14 2017

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1 60654

D3943-041

Required Qty: 4.00

DYC 17/09/06

162253 4X

Picklist Print

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Work Order ID: 160654

160654

Parent Item: D3943-041

D3943-041

Parent Item Name: Ground Handling Crank Assembly

Start Date: 5/3/2017

Required Date: 5/17/2017

Start Qty: 4.00

Required Qty: 4.00

D3943-3

Manufactured No

180 Each

7.0000

1 4

D3943-3

Handle Extension

**

DYK 17/05/30

Location

Loc Qty

Loc Code

WA001

2

158532

2

2

WA002

5

148160

3

159366

2

2

CBL-1240

Purchased No

180 f

220.1627

1 4

CBI -1240

Cable

**

17/08/03 DAS 36 9-89

Location

Loc Qty

Loc Code

GA

220.1627488

m136491

120.162749

m136852

100

CBL-460

Purchased No

180 Each

410.0000

2 8

CBI -460

Loop Sleeve

**

137684 (4X) DAS 36 9-89
17/08/03
137941 (8X)

Location

Loc Qty

Loc Code

GA

410

m136852

10

m137339

400

D3585-1

Manufactured No

180 Each

51.0000

1 4

D3585-1

Set Screw

**

DYK 17/05/31

Location

Loc Qty

Loc Code

GA

51

155189

50

55705

1

3

1

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Shop Packet Print

Page 2

Picklist Print

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Page 3

Work Order ID: 160654

160654

Parent Item: D3943-041

D3943-041

Parent Item Name: Ground Handling Crank Assembly

Start Date: 5/3/2017

Required Date: 5/17/2017

Start Qty: 4.00

Required Qty: 4.00

D3949-041

Manufactured No

180 Each

9.0000

1 4

D3949-041

Remove Before Flight Flag Assembly

**

17/08/03

DAS
36
9-89

Location

Loc Qty

Loc Code

ST059

9

155439

9

D3954-7

Manufactured No

180 Each

6.0000

1 4

D3954-7

Ratchet Lug

**

DYC 17/05/19

Location

Loc Qty

Loc Code

WA001

6

155061

6

AN5-11A

Purchased No

180 Each

69.0000

1 4

AN5-11A

BOLT

**

DYC 17/05/19

Location

Loc Qty

Loc Code

ST338

69

M137507 4X

M136648

8

M137361

61

NAS1149F0563P

Purchased No

180 Each

217.0000

1 4

NAS1149F0563P

Washer

**

DYC 17/05/19

Location

Loc Qty

Loc Code

ST2360A

200

m136983

200

ST262

17

m134852

17

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Picklist Print

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Page 4

Work Order ID: 160654

160654

Parent Item: D3943-041

D3943-041

Parent Item Name: Ground Handling Crank Assembly

Start Date: 5/3/2017

Required Date: 5/17/2017

Start Qty: 4.00

Required Qty: 4.00

MS21042L5

Purchased

No

180

Each

283.0000

1

4

MS21042L5

Nut

**

DYC 17/05/31

Location

Loc Qty

Loc Code

GA

16

m127813

16

4

ST303

267

m136986

1

m137075

75

m137164

41

m137361

150

S1475

Purchased

No

180

Each

24.0000

1

4

S1475

Spring

**

DYC 17/05/31

Location

Loc Qty

Loc Code

ST571

24

m135335

6

4

m135386

18

3408A59

Purchased

No

180

Each

13.0000

1

4

3408A59

BALL PLUNGER

**

DYC 17/05/31

Location

Loc Qty

Loc Code

ST582

13

m135353

13

4

HX-15

Purchased

No

180

Each

11.0000

1

4

HX-15

1/4-20 UNCx3/4 S.H.C.S.

**

DYC 17/05/31

Location

Loc Qty

Loc Code

ST562

11

114383

9

2

117865

2

2

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Picklist Print

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Work Order ID: 160654

160654

Parent Item: D3943-041

D3943-041

Parent Item Name: Ground Handling Crank Assembly

Start Date: 5/3/2017

Required Date: 5/17/2017

Start Qty: 4.00

Required Qty: 4.00

HX-16 Purchased No 180 Each 50.0000 3 12

HX-16

DX 17/05/31

Location

Loc Qty

Loc Code

ST562

50

m136849

50

4

ITEM No.	QTY -041	QTY -051	QTY -053	PART NUMBER	DESCRIPTION	PREFERRED SUPPLIER
1	X			D3943-041	GROUND HANDLING CRANK ASSEMBLY	
5	1	X		D3943-051	HANDLE ASSEMBLY	
6	1		X	D3943-053	CHAIN ASSEMBLY	
11		1		D3943-1	HANDLE	M/F HANDLE FROM DIS-ASSEMBLED ITEM 39
12	1			D3943-3	HANDLE EXTENSION	
13		1		D3943-5	PLATE	
14		2		D3943-7	STUD	
15			1	D3943-9	CHAIN	USE CHAIN SUPPLIED WITH ITEM 39
16			1	D4405-1	EYE AND FORK SWIVEL	
21	1			D2690-4	LANYARD	
22	1			D3585-1	SET SCREW	
23	1			D3949-041	REMOVE BEFORE FLIGHT FLAG	
24			1	D3954-5	CHAIN LUG	
25	1			D3954-7	RATCHET LUG	
26			1	D3954-9	GWT CHAIN PIN	
31	1			AN5-11A	BOLT	
32	1			AN960-516	WASHER	
33	1			MS21042L5	NUT	
39	1			8143919	LEVER CHAIN HOIST (POWER FIST)	PRINCESS AUTO / 4000 lbs CAPACITY
51	1			S-1475	SPRING	REID SUPPLY
52	1			3408A59	BALL PLUNGER	McMASTER CARR
53	1			HX-15	SOCKET HEAD CAP SCREW 1/2-20 UNC X 0.75 LG	HASKINS
54	1			HX-16	SOCKET HEAD CAP SCREW 1/2-20 UNC X 1.0 LG	HASKINS

MAY 02 2017

DAS
13
9-88

W/O: 160654

RELEASED
2011-07-20

E	CHANGED D3945-3 MAT'L TO SS (B8-5); FINISH NOW "NONE" (A7-5); TAP DRILL FOR 1/4-20 UNF-28 WAS PILOT HOLE NOTE (B1-5). PER PAR11-113.	MB	11.07.27
D	SHT 1 PL, ITEMS 51-54 RENUMBERED SEE PREV. REV. FOR DETAILS, ITEM 16 ADDED (VIEWS UPDATED). SHT 2 ZN D3 FLAG RELOCATED, SHT 3 ZONE D3, Ø0.12 HOLE DELETED. (SEE NCR 11-495)	AJS	11.05.16
C	RMV FINISH -041 (ZN A8-2), ADD NEW FINISH -051/-053/-1/-3 (A8-3/-4/-5), ADD CALIBRATION (A8-2), (1) HX-16 WAS HX-15 (B3-1, C3-1), PAR 10-001	CP	10.01.26
B	SHT 1 PL, ITEM 31 WAS AN4-10A, ITEM 32 WAS AN960-416, ITEM 33 WAS MS21042-4, ITEM 43 WAS 0.75 LG. SHEETS 2 - 5 NOTES: FINISH FOR ALL COMPONENTS NOW YELLOW SPRAY PAINT.	AJS	09.10.15
A	NEW ISSUE	AJS	09.05.13
REV.	DESCRIPTION	BY	DATE
DESIGN	DSTON / AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. E
CHECKED	ASS	D3943	SHEET 1 OF 5
MFG. APPR.		TITLE	SCALE
APPROVED		GROSS WEIGHT TOW CRANK ASSY	NTS
DE APPR.	N/A	DATE 11.07.27	

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REMOVE AND RETAIN
RUBBER HAND GRIP

DISCARD PIN

RETAIN PIN

REMOVE &
DISCARD HOOK

8143919 LEVER CHAIN HOIST
(SHOWN PRIOR TO MODIFICATION)
(CHAIN SHOWN SHORTENED FOR CLARITY)

AN5-11A BOLT
AN960-516 WASHER
MS21042L5 NUT

3408A59
BALL PLUNGER

8143919
LEVER CHAIN HOIST

(CHAIN NOT SHOWN FOR CLARITY)

RE-INSTALL
RUBBER HAND-GRIP
HERE

D2690-4 LANYARD

D3949-041 FLAG

HX-16 S/H CAP SCREW

D3585-1 SET SCREW

RE-INSTALL PIN

D3943-3
HANDLE EXTENSION

HX-15 S/H CAP SCREW
S-1475 SPRING

CALIBRATION TAG 7

D3943-053 CHAIN ASSY

(CHAIN SHOWN SHORTENED FOR CLARITY)

D3943-041 GROUND HANDLING CRANK ASSEMBLY

NOTES -041:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3943-041" USING FINE POINT PERMANENT INK MARKER
- 7) CALIBRATION TAG PER DART QSI 008 4.4 (ZN C1-2)

RELEASED
2011-07-29

DESIGN	DSTOW / AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ASS	DRAWING NO.	REV. E
CHECKED	ASS	D3943	SHEET 2 OF 5
MFG. APPR.		TITLE	SCALE
APPROVED		GROSS WEIGHT TOW CRANK ASSY	NTS
DE APPR.	N/A	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
DATE	11.07.27	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

D3943-1 HANDLE

2 PL

9.75

2.00

Ø0.31
THRU

D3943-7 STUD
2 PL

THREAD $\frac{1}{4}$ -20 UNC-2B
THRU



VIEW A-A AS-3
(SCALE 2X) BS-3

2 PL

9.38
REF

D3943-5 PLATE

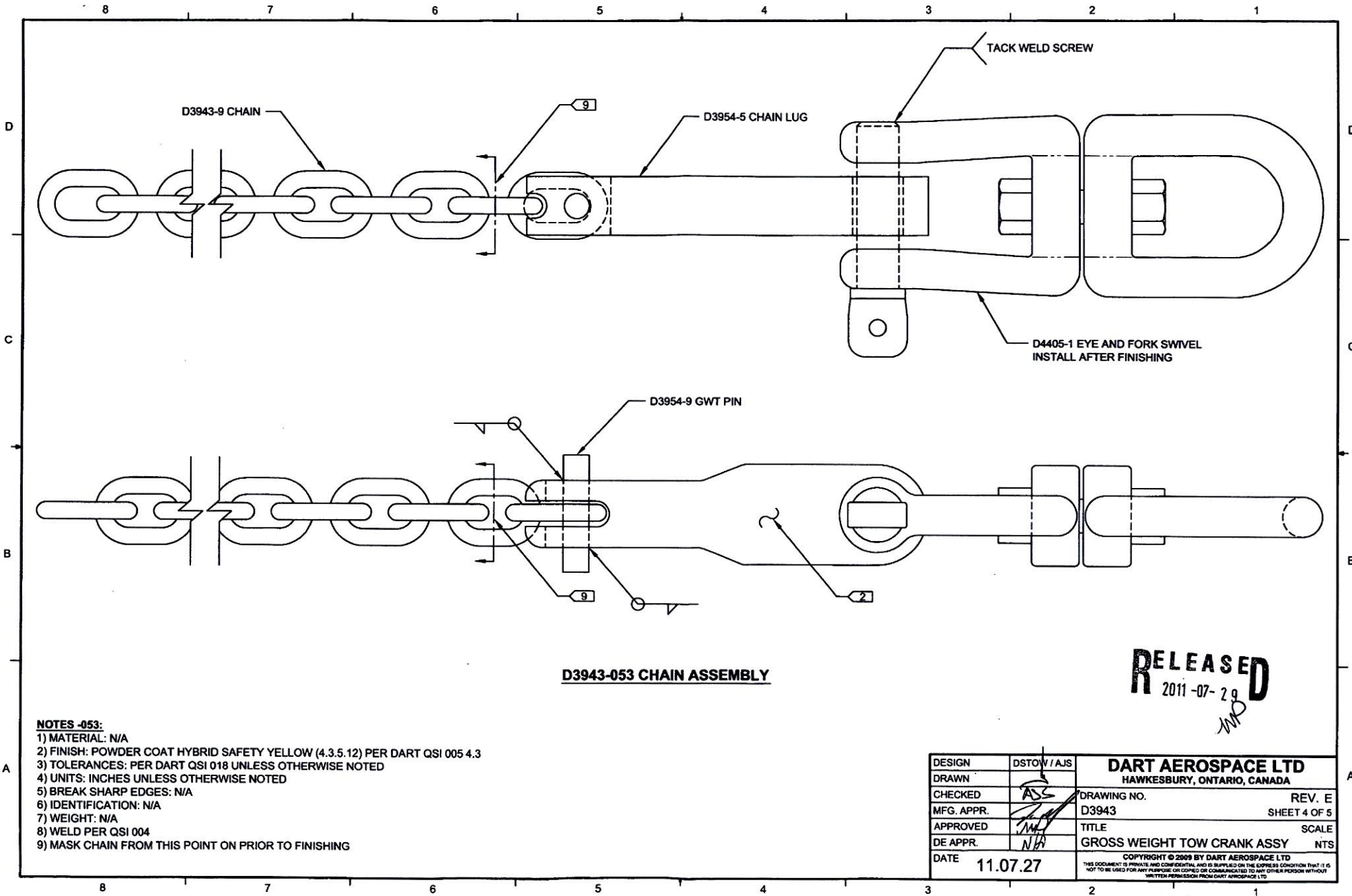
D3943-051 HANDLE ASSEMBLY

NOTES -051:

- 1) MATERIAL : N/A
- 2) FINISH: POWDER COAT HYBRID SAFETY YELLOW (4.3.5.12) PER DART QSI 005 4.3
- 3) TOLERANCES: X.XX DIMENSIONS +/- 0.06 ALL OTHERS
PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) MASK ALL THREADS PRIOR TO FINISHING

RELEASED
2011-07-28

DESIGN	DSTOW / AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. E
CHECKED	ASS	D3943	SHEET 3 OF 5
MFG. APPR.		TITLE	SCALE
APPROVED		GROSS WEIGHT TOW CRANK ASSY	NTS
DE APPR.	N/A	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	11.07.27		



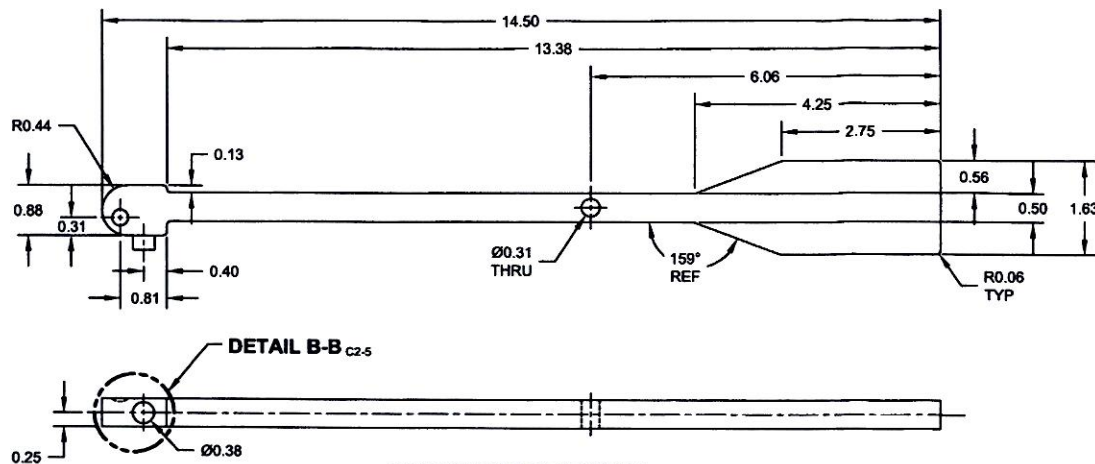
D3943-053 CHAIN ASSEMBLY

- NOTES -053:**
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT HYBRID SAFETY YELLOW (4.3.5.12) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) WELD PER QSI 004
 - 9) MASK CHAIN FROM THIS POINT ON PRIOR TO FINISHING

RELEASED
2011-07-28
MB

DESIGN	DSTOW/AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. E
CHECKED	ASS	D3943	SHEET 4 OF 5
MFG. APPR.		TITLE	SCALE
APPROVED	MB	GROSS WEIGHT TOW CRANK ASSY	NTS
DE APPR.	N/A	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
DATE	11.07.27	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

8 7 6 5 4 3 2 1



D3943-3 HANDLE EXTENSION

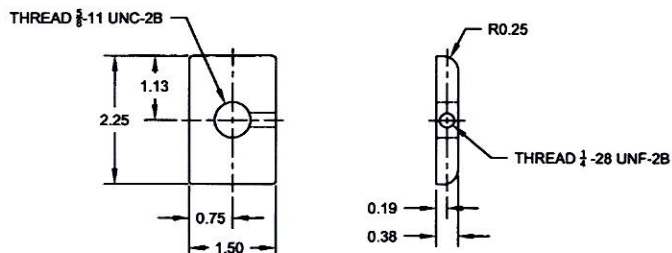
NOTES:

1) MATERIAL -3: AISI 304/316 STAINLESS STEEL SHEET
ANNEALED 2B FINISH PER MIL-S-5059
OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC M304S
OR:
AISI 303 STAINLESS STEEL SHEET
ANNEALED 2B FINISH PER MIL-S-5059
ASTM A240 OR ASME SA240
REF DART SPEC M303S

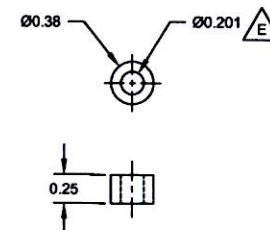
-5: MILD STEEL, SHEET
AISI 1010-1025 OR ASTM A36/A366/A1008
OR CSA G40-21, 38W/44W/50W/60W/70W
REF DART SPEC M1010-S
OR:
MILD STEEL, BAR
AISI 1010-1025 OR ASTM A36/A366/A569/A570
OR CSA G40-21, 38W/44W/50W/60W/70W
REF DART SPEC M1010-B

-7: MILD STEEL, ROUND BAR
AISI 1018-1025
PER MIL-S-7097
REF DART SPEC M1018-R

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A



D3943-5 PLATE



D3943-7 STUD
(SCALE 2X)

RELEASED
2011-07-28

DESIGN	DSTOW / AJS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. E
MFG. APPR.		D3943	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		GROSS WEIGHT TOW CRANK ASSY	NTS
DATE	11.07.27	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36233**

Purchase Order Date 5/8/2017

PO Print Date 5/8/2017

Page Number 1 of 1

Order From :

VC-PR1001

Ship To : DART AEROSPACE LTD

PRINCESS AUTO LTD.
P.O. BOX 1005
WINNIPEG, MB R3C 2W7
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA



Contact Name

Vendor Phone 613 247 1651

Ship To Contact

Ship To Phone

Ship Via: Purolator ground collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	8143919	Lever Chain Hoist	5/12/2017 Yes 5/12/2017		4.00 Each	\$189.99	\$759.96
	AS PER DWG D3943 REV. E B160654						
						Line Total:	\$759.96
2	71401-45	PROCUREMENT QUALITY CLAUSES	5/12/2017 No 5/12/2017		1.00	\$0.00	\$0.00
	Procurement Quality Clauses A005 RIGHT OF ENTRY A026 CERTIFICATION OF MATERIAL CONFORMANCE A040 NOTIFICATION OF QUALITY ESCAPE A042 DART NOTIFICATION BY SUPPLIER A043 RETENTION OF QUALITY DOCUMENTS					Line Total:	\$0.00
						PO Total:	\$759.96

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr:

4

Change Date:

5/8/2017

PARCEL PACKING LIST

Page

1

From

E-FULFILLMENT CENTRE
8620 ESCARPMENT WAY
MILTON ONTARIO
L9T 0M1

To

Chantal Lavoie
1270 Aberdeen St
PO 36233
Dart Aerospace Ltd
Hawkesbury ON
K6A 1K7 CAN
613-632-9577

Order Number 021427650010000
Parcel Weight 120.560

Parcel Number 04680088
PP#: 160800

ASCENT Parcel #



BOSS Parcel #



PUROLATOR

Container:

Item	Description	Qty Shipped
8143919	HOIST CHAIN 2 TON LEVER	4

RCV-001-01

SP#5-18

**We value your business - Thank you
for your purchase with Princess Auto!**

This is not an invoice, it is a packing list.
Your order details and invoice are always
available online. Visit www.princessauto.com and
click on 'Order Status' - use your web order number
and last 4 digits of your primary phone
number to look up and print your invoice.

**Nous apprécions vous compter parmi nos clients -
Merci pour votre achat chez Princess Auto !**

Ceci n'est pas une facture, mais plutôt une liste de
contenu. Vous pouvez toujours consulter les détails
de votre commande et votre facture en ligne. Visitez
notre site Web à l'adresse www.princessauto.com et
cliquez sur « État de votre commande ». Inscrivez
ensuite votre numéro de commande Web et les 4
derniers chiffres de votre numéro de téléphone
principal afin de pouvoir consulter et imprimer
votre facture.

**Easy Returns! If you are not satisfied with your
purchase you can return the product by mail
or to any Princess Auto retail store.**

**Retours faciles ! Si vous n'êtes pas satisfait de votre
achat, vous pouvez retourner le produit par la poste
ou le rapporter dans tout magasin de détail de
Princess Auto.**



**Princess Auto National Call Centre/téléphonique national – 1-800-665-8685
www.princessauto.com**



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36402**

Purchase Order Date 5/23/2017

PO Print Date 5/23/2017

Page Number 1 of 1

Order From :

VC-IMI001

IMI MANUFACTURING INC.
772 MAIN ST. E.P.O. BOX 3
HAWKESBURY, ON K6A 2R4
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 613 675 1208 Ext.223

Ship To Contact
Ship To Phone
Ship Via: Dart Truck
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

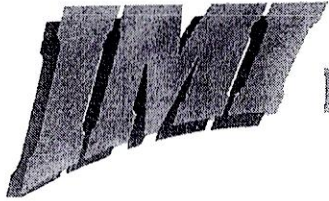
Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	160654 SANDBLAST	D3943-041 HANDLE	5/25/2017 Yes 5/25/2017		4.00	\$16.50	\$66.00
Line Total:							\$66.00
2	159135 SANDBLAST	D3943-041 HANDLE	5/25/2017 No 5/25/2017		2.00	\$16.50	\$33.00
Line Total:							\$33.00
PO Total:							\$99.00

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 5/23/2017

DAS
38
9-89



Manufacturing Inc.

2056 County Rd #4, L'Original, Ontario K0b 1K0

Phone 613-675-1208

Fax 613-675-1250

PACKING SLIP

Date : May 24/2017

TO : DART AEROSPACE
1270 Aberdeen Street
Hawkesbury ON
K6A 1K7

SALESPERSON:		JOB #	PO NUMBER :	
		17-0137-22	36402	
QTY ORDER	DESCRIPTION		QTY SHIP	LINE TOTAL
6	HANDLES A SANDBLASTER		6	
4x \$17.5-25.				

Client: (PRINT NAME) _____ (SIGNATURE) _____

THANK YOU FOR YOUR BUSINESS!

CERTIFICATE OF CALIBRATION

Instrument #	Description	Serial #
D3943-041	Ground Handling Crank Assembly	B160654

Calibrated By	Date of Calibration	Next Calibration Due
Pat Duval QC Coordinator	9/12/2017	1 year after 1st use

Calibrated With	Instrument Due Date	Condition of Instrument Being Calibrated
Eng-07		New

All Calibration to be preformed as per instructions QSI 008 with the Approval of Inspection Level 13 per QSI 012

Specification	Tolerance +/-	Results	Pass / Fail
3500 LBS	3500-3700 LBS	3500 LBS	Pass

Preformed By: (Signature & Date)

 17.09.12

1270 Aberdeen Hawkesbury, Ontario K6A 1K7, Canada Tel (800) 566-4166 Fax (613) 632-9311 dartaerospace.com